

HONEY BADGER

MARINE PRODUCTS

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Thank you for Purchasing a Honey Badger Product – Boat Bunks.

Patent No: PCT/ZA2013/00062

Patent No: ZA2012/8706

Patents Pending.

The Boat Bunks are easier and faster to install than to re-cover existing Boat Bunks with new Carpet or Felt.

Assistance required with Boat Bunk installation.

Tools Required:

Measuring Tape

Masking Tape

Water Proof Marker

Piece of String – Length and a Half of Boat Trailer

Drilling Machine – Preferably Battery Operated as the Installation might be performed at the lake or dam, where electricity supply could be a problem.

13mm (½") Socket and Drive

6mm & 8mm Drill Bit

4 or more G-Clamps 150mm (6")

When Replacing Boat Bunks:

Step 1

Ensure boat sits centre on the trailer.

Check it by transfer marking the hull's centre to the trailer.

This can be done by using a piece of string with a small weight attached to it.

Hang the string from the centre of the hull. Transfer the centre mark on to the trailer front.

Transfer the centre mark to the back of the trailer.

Measure the existing bunks to the centre line – record.

Left Inner Bunk	– Front _____	Back _____	Measured to centre.
Right Inner Bunk	– Front _____	Back _____	Measured to centre.
Left Outer Bunk	– Front _____	Back _____	Measured to centre.
Right Outer Bunk	– Front _____	Back _____	Measured to centre.

Step 2:

Remove boat from trailer.

Measure existing bunks distances.

Inner Bunk to Inner Bunk - Front _____ Back _____

Outer Bunk to Outer Bunk - Front _____ Back _____

Record measurements for future reference.

Remove old boat bunks.

2.

If only glued-on carpet or felt was used, remove completely so that no carpet or pieces thereof is left behind.

Fit new Badger Bunks.

Position bunks so that "Honey Badger Marine Product" sign faces backwards.

Refer to Attached Drawing.

Clamp bunks in position using G clamps. Check measurements – refer to old bunks recorded measurements. Use drilling machine with 6mm drill bit marked at 25mm.

Warning - Ensure that drilled or existing holes is within 20mm from any side of the Badger Bunk, as inner core has 10mm loading surface.

Drill bunk from the bottom through trailer cleats or existing hole (provided they are 20mm from the side). Make sure not to drill deeper than 25mm.

Once one hole is drilled, insert coach screw and tighten lightly. Check bunk measurements before continuing. If measurements are correct, continue to drill all bunks.

Remove bunks to open up cleat holes if not big enough for coach screw stem to go through. Use 8mm drill bit.

Place bunks back and fasten.

Warning - Do not over tighten.

With the Honey Badger Boat Bunks mounted, you will have many years of trouble free boat loading. Inspection of fasteners is recommended from time to time.

Again – Do not over tighten.

Hint: Before Loading the Boat.

For an easy and problem free boat load – Wet the boat bunks by submerging them before driving / loading on to them. This will allow the boat hull to slide on with ease.

Although not slippery when boat is positioned on bunks, care must be taken and boat must be fastened and secured before driving off. Boat could slide off causing damage to boat and motor if ramp is steep and boat is not secured.

Inspect seating of boat bunks to boat hull.

If gaps between boat hull and boat bunks are visible, it means that the trailer cleats are not flat or at the same height. Space underneath of boat bunk between boat bunk and trailer cleat to ensure a perfect flat fit. Use stainless steel strip for spacing.

Download: PDF File – Installation of Boat Bunks.

You have a five (5) year Conditional Guarantee on your Boat Bunks.

Please keep the Purchase Receipt for Claim Purposes.

Conditions set out in the DIY Package.

Thank you once again for purchasing a Honey Badger Product.

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Boat Bunk Installation:

- Transfer Boat Center to Trailer
- Measure Boat Hull # A check to Ref:
- Measure Boat Hull # B check to Ref:
- Check to center line.
- Maintain 5mm (.19") Gap to Streaks to Prevent Pinch.
- Position Boat Bunk center on mounting pad. Fig 1.
- Check parallel front with back Left - Right.
- Secure Boat Bunk with G clamps. Fig 2.
- Mark off drill position on Boat Bunks.
- Ensure to be 20mm (.78") from sides, Loading Surface is 10mm (.39") all round.
- If possible drill in place. Fig 3.
- Use 6mm (.263") drill bit marked at 25 mm (1.0") deep. Open up mounting pad to 10mm (.39")
- With washer on coach screw use 13 mm (½") socket drive and turn in till tight. Fig 4.
- Do not Over Tighten.**

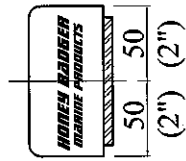


Fig. 1

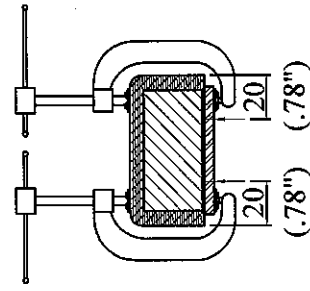


Fig. 2

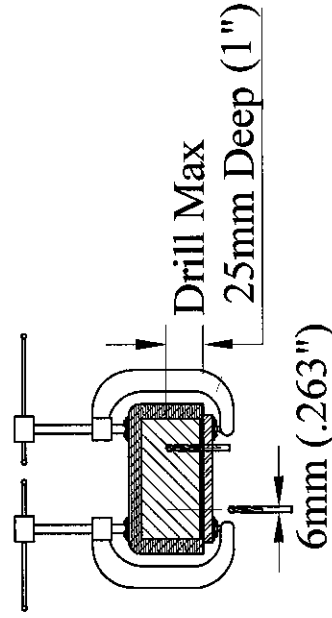


Fig. 3

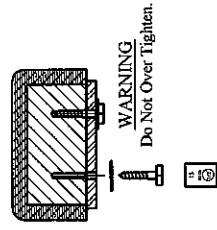
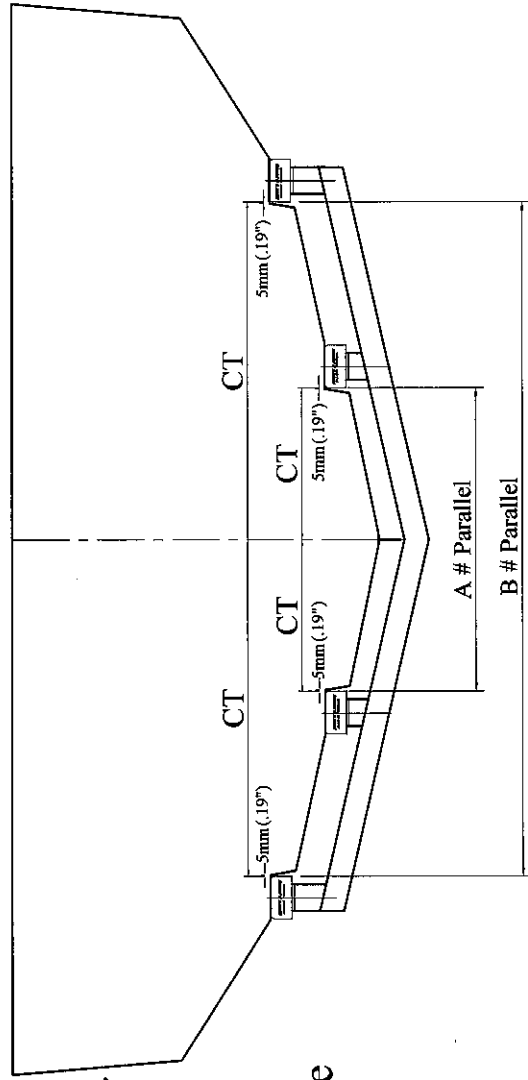


Fig. 4